

PTG-S4

Automated Powder Flow Analyzer

The PTG-S4 automated powder flow analyzer is used to measure the flow behavior of granules and powders in compliance with the EP <2.9.36>, USP <1174> Pharmacopoeia and ISO 4324 standards. This instrument determines the powder flow time, the powder cone angle of the collected powder mound, the weight, the density and the volume of the powder cone. Furthermore the EP "flowability" result is calculated by measuring the flow time of 100g of sample through a specified pouring nozzle.



The PTG-S4 is equipped with a clear view dust hood, made from anti-static material, to protect the user from most of the dust during the powder analysis. This hood can easily be opened and removed completely for cleaning.

Why Measure the Flow Properties of Powders?

It has been estimated that over 50% of the materials used in all industrial applications were at some stage in a powder form. These powders need to be transported, injected, propelled and be able to pass through various process stages before they achieve their final form. This final form may be a tablet, a suspension or indeed a powder formulation. The need to be able to measure, control or test for reproducible powder flow has been well established in many industrial applications.

Powder flow characteristics are important for:

- » Reduction in cost of raw process materials: reject bad batches before processing
- » Maintenance of the optimum formulation for the process concerned
- » Reduction in process costs
- » Maintaining the quality and consistency of the final product
- » Maintaining process efficiency and costs by optimization of product storage, packing, handling and transportation
- » Maintaining powder quality from different suppliers or from the same supplier over a long time period
- » Development of new processes where powders are required to be formulated into end products
- » Checking moisture effects: use of powders in open systems in different climates
- » Investigating and maintaining the quality of dry mixes

In processes, which rely on powder and / or powder, mix integrity, the need to have the correct powder flow characteristics is paramount. These powder mixes have to be formulated, mixed and certainly transported. Transportation, even over small distances an easily lead to classification of sorts such that “fines” may drop out and alter the particle size distribution and hence the flow characteristics.

For example we can look at formulated mixtures, which are fed into tableting machines: these powders need to flow in exactly the same way from batch to batch. Generally, the active ingredients are materials that have no natural flow properties. They are sticky (cohesive) and prone to agglomeration. Additionally, the requirement of active material in ever decreasing dosages means that the active must be able to be dispersed in a non-active medium (normally made up of well-established and mainly natural products) in a reproducible way in the mixers prior to the introduction of the formulation into the tablet press. The fact that the non-active materials such as MCC (Micro Crystalline Cellulose), starch and lactose are natural products means that these materials are prone to variations in particle size, agglomeration, surface area, and so on, depending on the product source. Then we have to consider the effect of the introduction of materials such as silica (e.g., Aerosil 300), which aid the flow of these normally quite stubborn powders. The need to control each of the components as well as the final mix now becomes clear. Control of this type can save a lot of time, wasted money and resources if checks are made at the right time on these component powders.

Areas Where Powder Flow Characterisation is Commonly Used

| Area | Use for Powder Flow Characterization |
|------------------------|---|
| Pharmaceuticals | Granulation, micronizing, tablets and other solid dosage forms |
| Abrasives | Ceramics, metallic powders and grinding pastes |
| Catalysts | Powders for extrudates, catalyst rings, and finely divided metals |
| Chemicals | Bulk chemicals, fine chemicals |
| Printing | Pigments, toners and binders |
| Washing Powders | Powdered surfactants, bulking agents and granulates |
| Fertilizers | Extrudates, granulates, powdered pesticides |

Operating Principle of the PTG-S4

The PTG-S4 is widely used to compare batches of powders perhaps supplied by the same manufacturer over a period of time or for similar materials provided by different suppliers. The flow characteristics can be easily and quickly determined as a QC tool for inter-batch reproducibility, as this may have a distinct bearing on the ease of production especially if powders are capable of agglomeration and cohesion over time.

The design is compliant to the ISO 4324 (12/83) standard, EP <2.9.36>, and USP <1174>. A conical funnel, which can be equipped with different pouring nozzles, takes the sample to be tested. A built-in analytical Sartorius balance cell takes the product collecting dish. The PTG-ER electrical stirrer may be used for powders, which do not flow well. Most pharmaceutical material contains such a high amount of fine particles that it will not start to flow without assistance.



Enter product information using the alphanumeric keyboard of the instrument. Select the test program you want to use:

- » Flow time
- » Cone angle
- » Volume
- » Flow-chart
- » Density
- » Flowability



Then start the test. Depending on the powder the PTG-ER stirrer may be used. When the test is started the funnel is opened and two IR sensors detect the powder flow, this will start the timer to measure the flow time and to record the flow chart. The product itself is collected on a 100mm diameter dish and forms a cone. Once the powder flow stops, the funnel is closed and the movable measuring arm which holds the two infra-red sensors starts to measure the height of the cone up to the tip. Since the surface of the collecting dish is completely filled, the cone angle can be calculated and displayed.

The test should be repeated (in accordance to the ISO 4324 five times) and the deviation of results should not exceed 5%. The test results are displayed at the LCD display of the PTG-S4. Using the built-in thermal printer a test report and powder flow-chart will be printed including descriptive information of the product.

To measure the flowability as per EP <2.9.36> and USP <1174> Pharmacopoeia the test is automatically stopped as soon as 100mg of sample have been collected inside a suitable plastic beaker. In addition to the flowability factor (100mg/t) the powder flow chart can be printed.

The standard instrument comes with all attachments to measure flow-time, cone angle and flowability in compliance to the current EP/USP Pharmacopoeia. Different pouring nozzles from 4 - 10 mm can be used to test the product. A stirrer can be used to force non-flowing product through the selected pouring nozzle.

The PTG-S4 powder testing system includes a built-in analytical Sartorius balance cell, which extends the instrument use to test powder flowability, density and volume. Additionally, a graph can be plotted on the built-in printer showing the flow behavior of the sample under test.



Using the conical stainless steel funnel as described in the current EP/USP monograph and use the changeable nozzles of 10, 15 and 25mm, the cone angle can also be tested. If smaller diameter nozzles are to be used, an adapter ring which allows the use of pouring nozzles from 4 to 10mm is available.

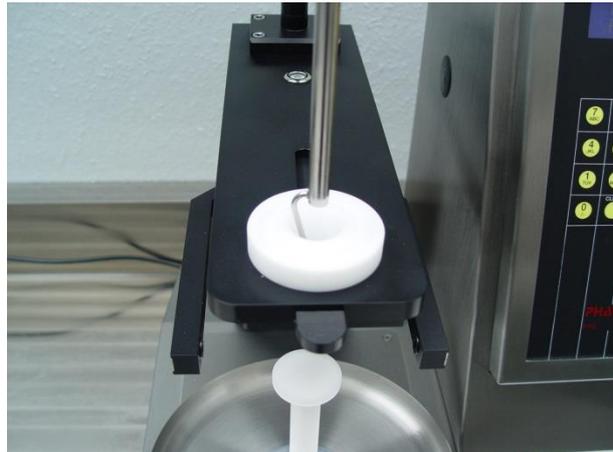


Up to 10 tests can be performed and used to calculate statistics including mean values of all selected test parameters. The data and results are displayed on the LC-display, presented as hard copy on the built-in printer or transmitted via RS-232 interface to any external data collection system.

Testing Smaller Volumes

For smaller volumes a 10ml funnel and a smaller sample collecting dish are available.

This optional accessory can be used with pouring nozzles from 4 to 10mm diameter. A suitable stirring shaft completes the set.



The PTG-S4 Analysis

The PTG-S4 determines the following results:

- » Powder flow time of a pre-defined mass
- » Powder cone volume
- » Powder cone density
- » Cone angle (angle of repose according to EP <2.9.36>, USP <1174>)
- » Flowability of 100mg of product (according to EP/DAB <2.9.36>, USP <1174>)
- » Amount of sample (mg in a preset time)
- » Flow chart of sample (mg/time)

Instrument Qualification Program

The PTG-S4 features an in-built qualification program to:

- » Validate the angle measurement
- » Validate the timer
- » Set current time and date
- » Show actual firmware version installed



Advantages

- » Reduce process costs
- » Improve product consistency from batch to batch
- » Keep tight control of component powders, especially if they are natural products
- » Compare sources of powdered products
- » Provides an easy method to achieve quality control on bulk incoming component products
- » Provides an easy method for the control of dry and wet mixing, tableting, granulating, and capsule filling
- » Predict powder transport through conveyors, air lifts and in silos
- » Predict powder suitability for capsule and bottle filling
- » Predict product settling during transport, so called classification
- » Predict powder influence on tablet hardness and solid dosage form stability
- » Predict powder influence on tablet disintegration and friability
- » Integrated clear view dust protection dust protection hood

Features

- » Fully USP <1174>, EP <2.9.36> and ISO 4324 (12/83) compliant
- » Measure flow-time, cone angle, flowability, cone density and cone volume
- » PTG-ER stirrer included
- » Integrated analytical balance cell
- » Integrated dust protection bonnet
- » Built-in printer

Standard Scope of Supply

The PTG-S4 comes ready to use with the following standard scope of supply:

- » PTG-ER automatic stirrer
- » Integrated clear view dust protection hood
- » Integrated Sartorius balance cell
- » Poring nozzles size 6, 8, 10, 15, 25mm
- » 600ml beaker
- » 30° angle calibration cone (calibration certificate optional)
- » Comprehensive documentation folder including:
 - > User manual
 - > DQ/QC instrument compliance test certificate
 - > IQ documentation
 - > OQ documentation
 - > Instrument logbook
 - > Compliance certificates for vessels and stirring tools

Options

In addition to the standard scope of supply Pharma Test offers a broad range of accessories and options including:

- » 10ml small volume test set, includes POM funnel, stirrer, sample collecting dish, validation cone
- » Hand scoop to fill in powder
- » Full range of certified validation tools available

Example Test Report

| | |
|--|---|
| <pre> ----- Test Report PTG-S4 SN: 23962 Release: 1.64 06.11.17 14:39 Test Results ----- </pre> | <p>Type of the instrument (PTG-S4) Serial number of the instrument Firmware version installed on the instrument Date and time of this print out</p> |
| <pre> ----- Product 0123456789 Batch number 9876543210 Speed 20 rpm Outlet nozzle 6 mm Quantity 140 g Program TIME/ANGLE ----- </pre> | <p>Product description entered at the start of this test Batch number entered at the start of this test</p> <p>Speed setting to the PTG-ER stirrer</p> <p>Outlet nozzle used</p> <p>Quantity of powder used</p> <p>Selected test program</p> |
| <pre> ----- Time Angle Volume ----- </pre> | <p>Results obtained</p> |
| <pre> ----- 1: 23.2 s 32.3 ° 82.8 ml Result: Good </pre> | <p>Results of the first test</p> |
| <pre> tested: approved: ----- </pre> | <p>Space for the operator's signature</p> |

Technical Data

| Parameter | Specification |
|-----------------------------------|--|
| Display | LCD |
| Data Entry | Alpha-numerical keyboard and function keys |
| Product Data | 12 digit product code, 12 digit batch number |
| Cone Volume | Approx. 450ml |
| Cone Material | Stainless Steel |
| Range for Cone Angle Test | 1.0° to 65.0° |
| Range for Flowability Test | 0.1 sec. to 999 sec. - mass: 100g |
| Range for Flow Time Test | 0.1 sec. to 999 sec. |
| Range for Cone Density | 0.000g/ml-1 to 6.0g/ml-1 |
| Range for Cone Weight | 1mg to 325g |
| Range for Cone Volume | 0.1ml to 275ml |
| Interfaces | RS-232 |
| Printer | Built-in thermal printer or external parallel printer port |
| Instrument Housing | Stainless steel to meet GLP requirements |
| Instrument Dimensions | Approx. 50cm x 55cm x 90cm (width x depth x height) |
| Packaging Dimensions | Approx. 90cm x 67cm x 80cm (width x depth x height) |
| Net / Gross Weight | Approx. 35 / 50 kg |
| Certification | All components certified to USP / EP requirements |
| CE / EMC Certification | All CE / EMC Certification provided |
| Validation | All IQ & OQ documents included |

We reserve the right to make technical changes without any prior notice.